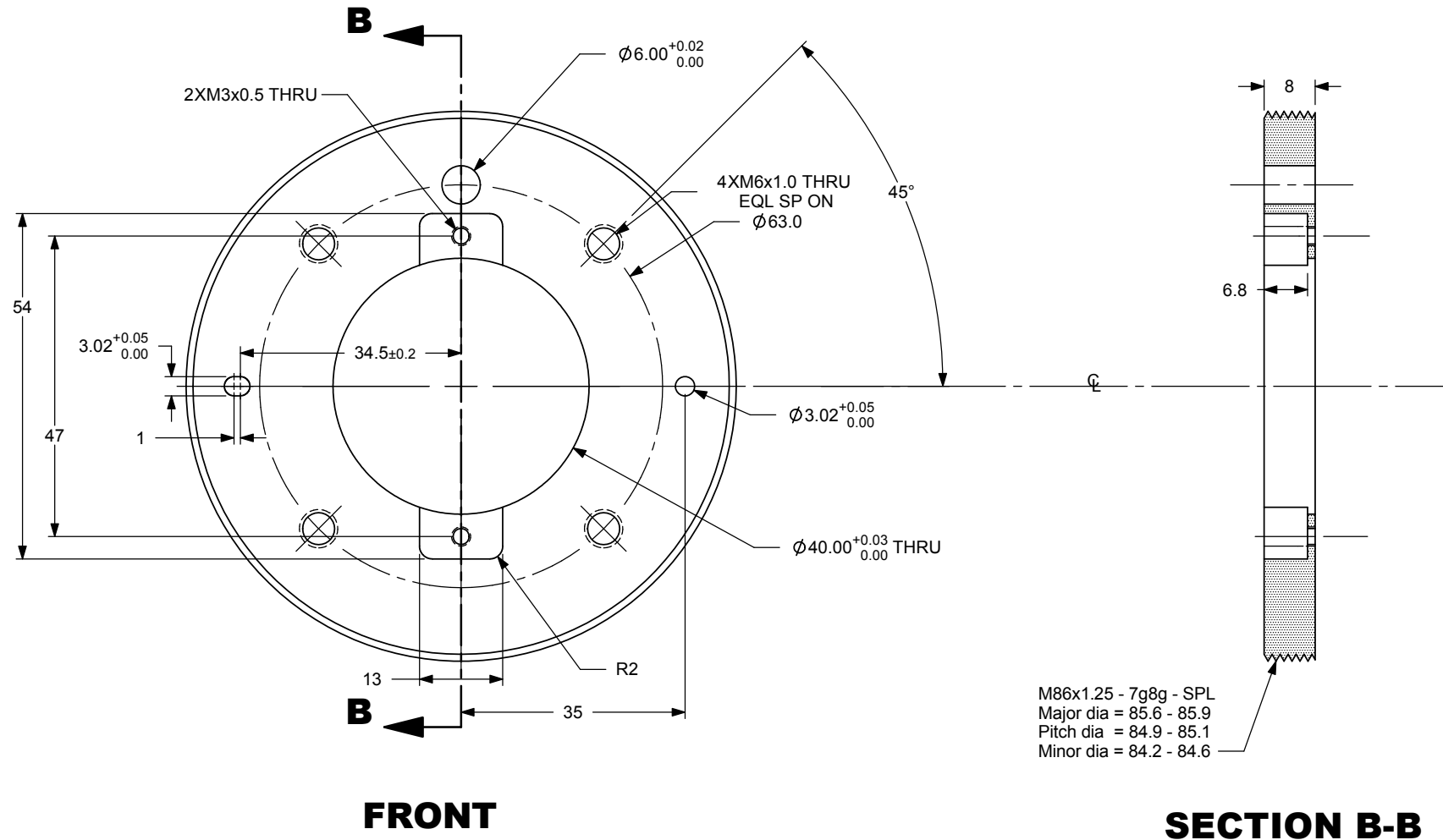
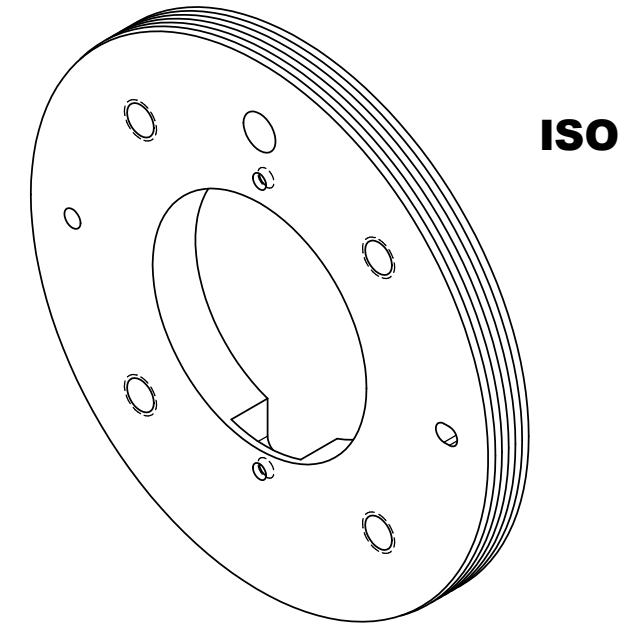
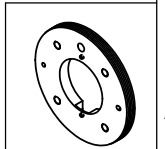


- NOTES:
 1) Refer to ANSI Standard Y14.5M - 1994 (or latest)
 2) Remove sharp edges (Radius or Chamfer 0.25 MAX)
 3) Inside corners R 0.25 MAX
 4) All Surfaces 3.2



M86x1.25 - 7g8g - SPL
 Major dia = 85.6 - 85.9
 Pitch dia = 84.9 - 85.1
 Minor dia = 84.2 - 84.6



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Dimensions are in millimeters. Default tolerance determined by # of plcs after metric value only. Default tolerances:

X	± 0.20 mm	[± 0.008 in]	A	± 30 Minutes
X.X	± 0.10 mm	[± 0.004 in]	A.A	± 5 Minutes
X.XX	± 0.05 mm	[± 0.002 in]	A.AA	± 1 Minute

Material **AL 6061-T6**

Finish **Anodize, 10 μ m Max Thk, Clr**

Drawn	TH	Jan 24, 2005
Checked	DW	Jan 24, 2005

Size **B**
 Scale **1:1**

WAM Tool Plate
 PN **B2531** REV **AC.00**

Used In: **WAM** Mass **88.99 g** Sheet **1 of 1**